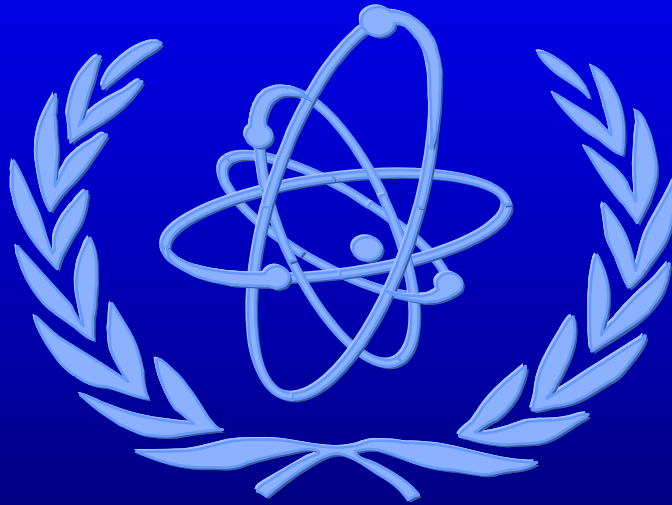


MODULE 5: **Containment Performance**
 - Failure Modes and Criteria -



Outline of Discussion

- Roles of containment structural analysis in Level 2 PSA
 - Failure Modes & Mechanisms
 - **Methods for determining Failure Criteria**
 - Research on containment aging
-



Containment Structural Analysis and Level 2 PSA

- Objectives
 - Identify plant-specific failure mechanisms
 - Generate realistic values for failure criteria, associated failure locations and leak areas
- Product (result)
 - Conditional probability of failure (fragility curve)

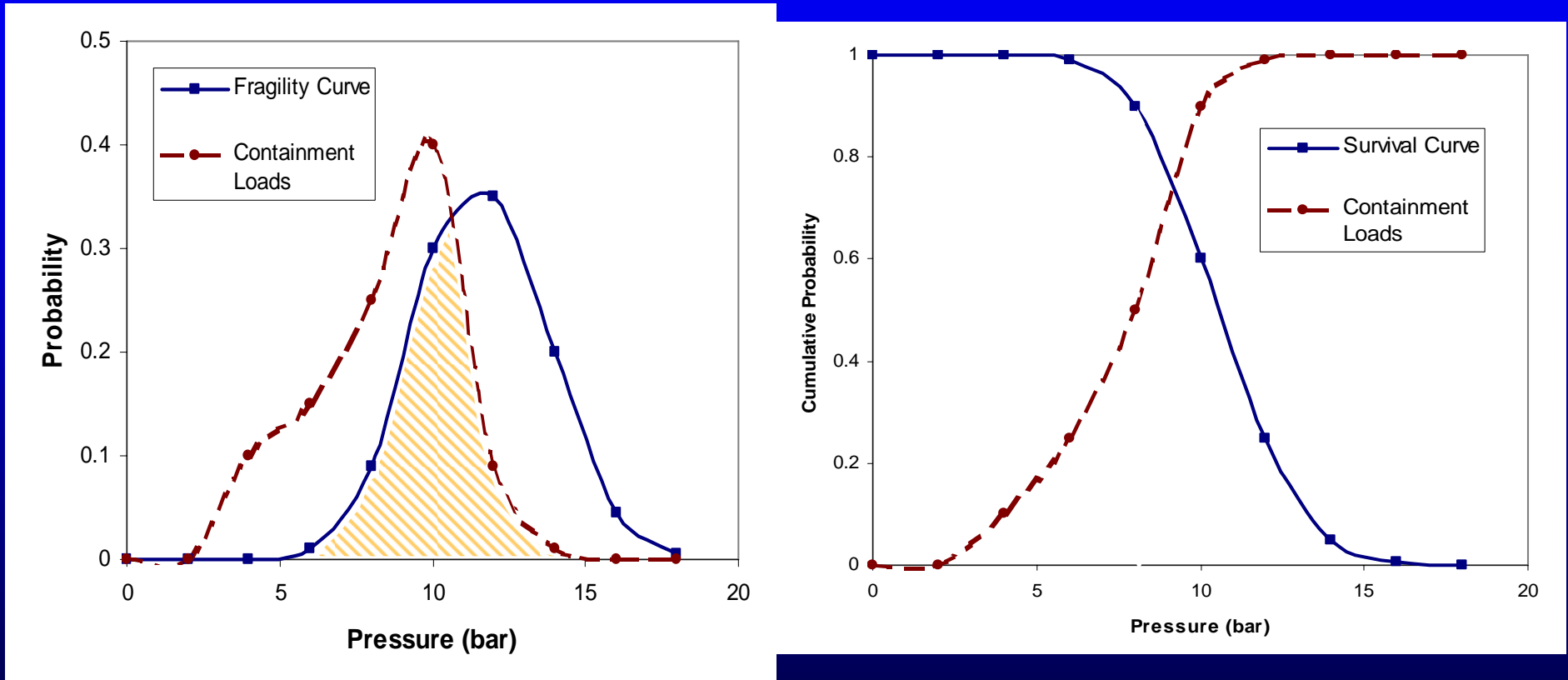


Design versus Failure Pressure

- **Design criteria:**
 - **Internal loads generated by conservative analysis of design-basis events**
 - **Incorporate factor-of-safety in structural design to account for construction flaws, etc.**
 - **True failure criteria:**
 - **Actual failure pressures often exceeds design pressure by factors of 2-5.**
 - **Failure analysis for Level 2 PSA requires consideration of a wider range of containment loads (e.g., higher temperature)**
-

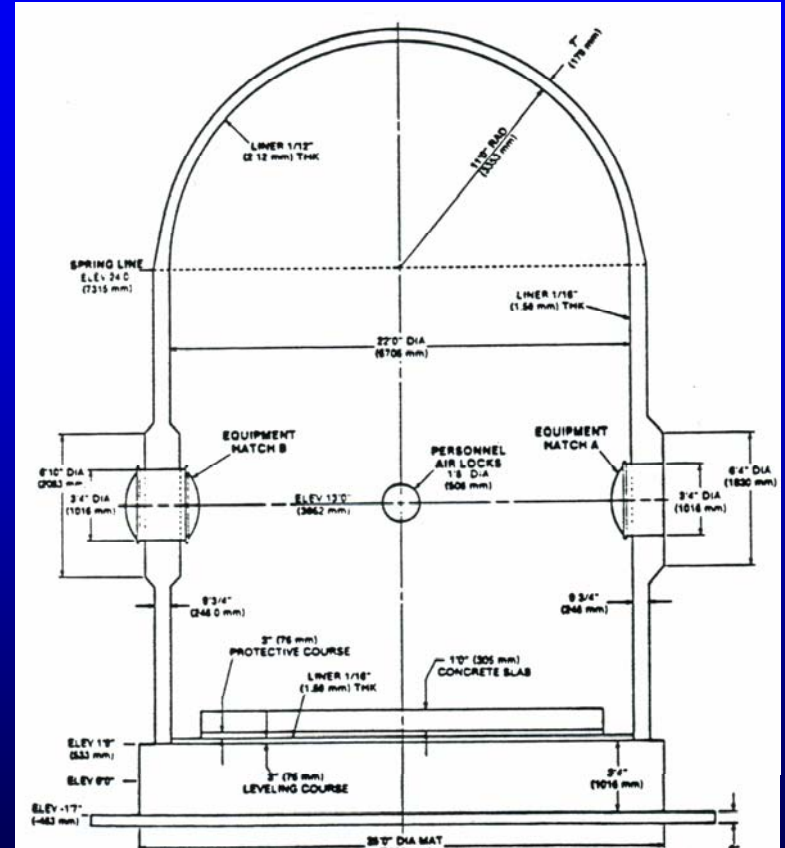


Use of Fragility Curve in Level 2 PSA



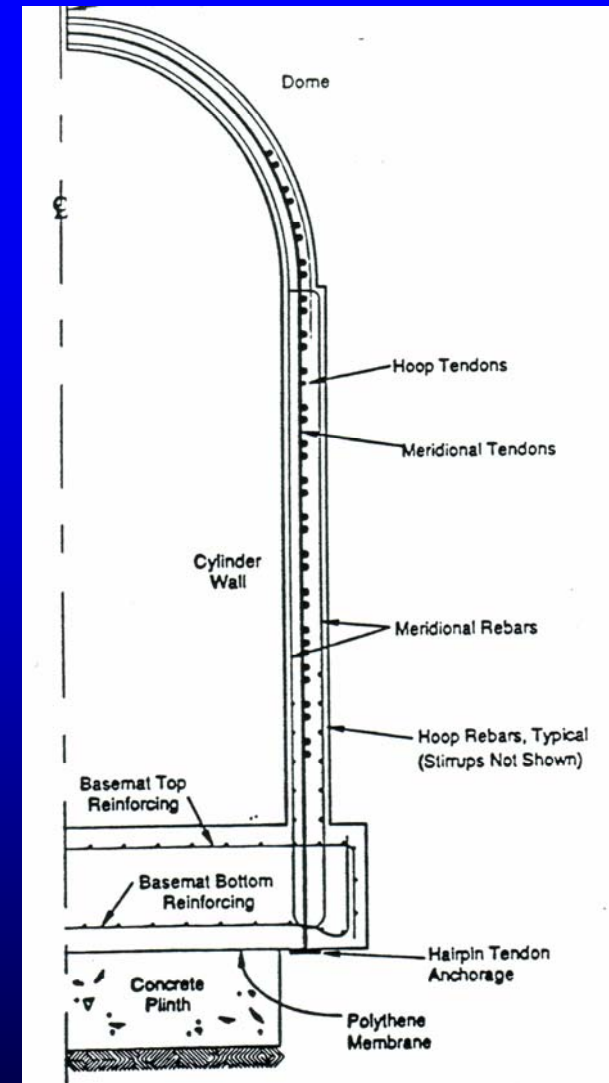
Data Required to Perform Realistic Failure Analysis

- Geometric data
 - General configuration
 - Details of structural discontinuities
 - Penetration details
 - Weld locations



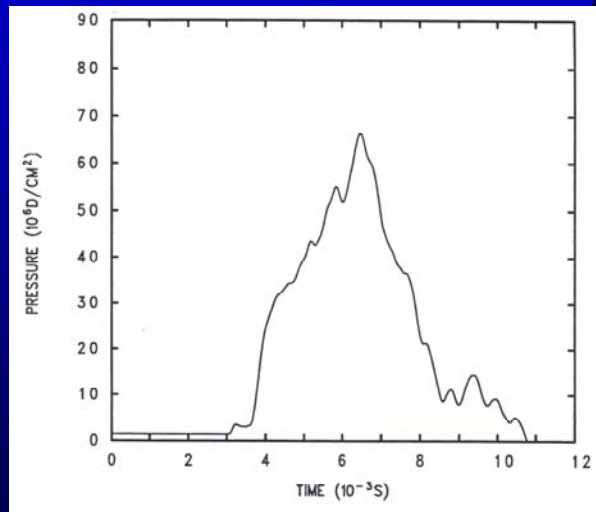
Data Requirements (2)

- **Construction materials**
 - **Rebar, stiffeners, aggregate for concrete**
 - **Steel type(s) and tension**
 - **Results of component testing (if any)**
 - **Seal design/composition**



Data requirements (3)

- Definition of loads
 - Pressure & temperature history (quasi-static load)



– Impulse (dynamic load)



Typical Failure Modes

- **Isolation failure or bypass**
- **Over-pressure (global)**
 - Variable temperature histories
 - Hydrogen burn vs sustained heating
- **Creep (axial growth)**
- **Corium-concrete interaction**
 - Concrete erosion and penetration
 - Direct contact between debris and steel boundary

more →



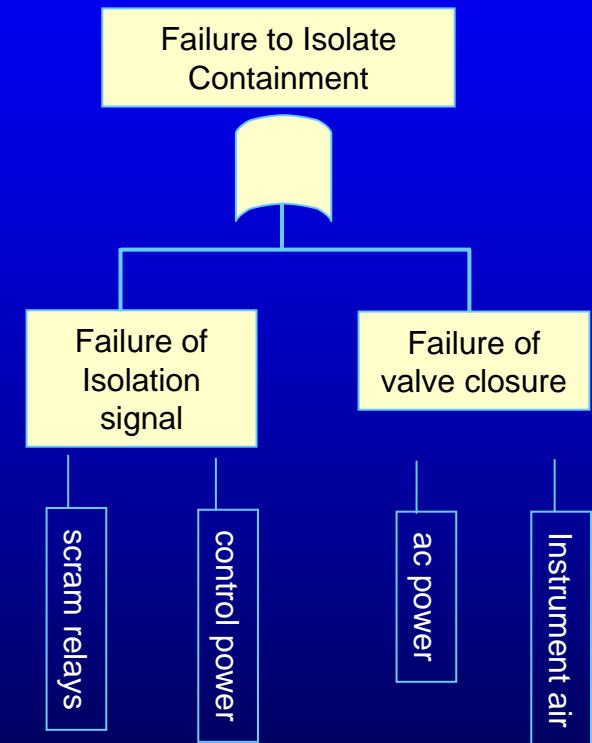
Failure Modes (2)

- **Blowdown reaction forces**
 - Thrust loads and pipe movement at penetrations
 - **Local heating of pressure boundary penetrations or seals**
 - **Localized dynamic loads**
 - H₂ detonation or steam explosion
-



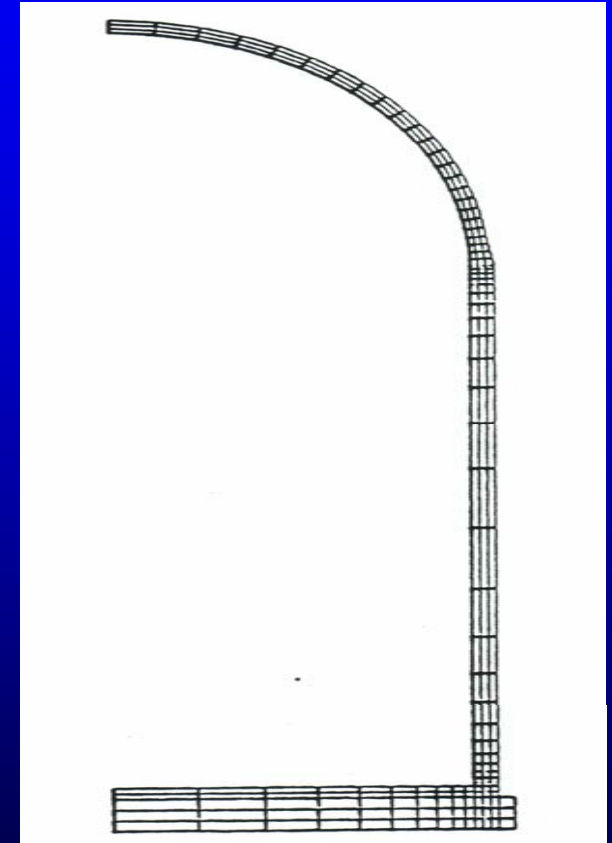
Isolation Failure

- **Fault analysis of isolation signal(s), control system, and reliability of valve closure**
 - **Integrated with Level 1 PSA to properly capture support system dependencies**



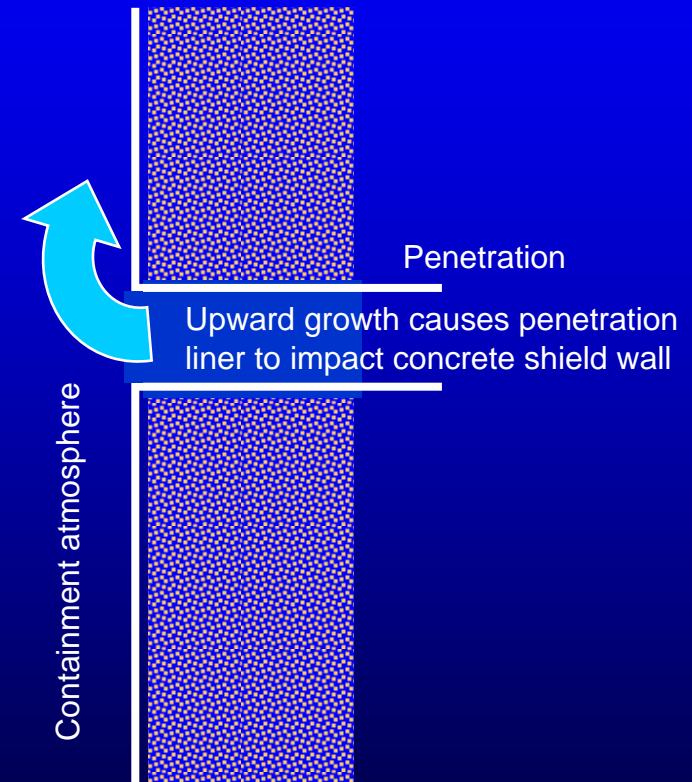
Over-pressure Failure

- **Non-linear finite-element analysis of structural response to internal loads is generally considered the most defensible approach**
 - **ABAQUS, ADINA, CASTEM, NEPTUNE, NFAP, PAFEC and TEMP-STRESS**
- **Simpler approaches (e.g., scaling analysis) have been developed and shown to be adequate for certain applications (e.g., seismic margins)**
 - **[Ref: Nucl. Eng. Design, 79(1)]**



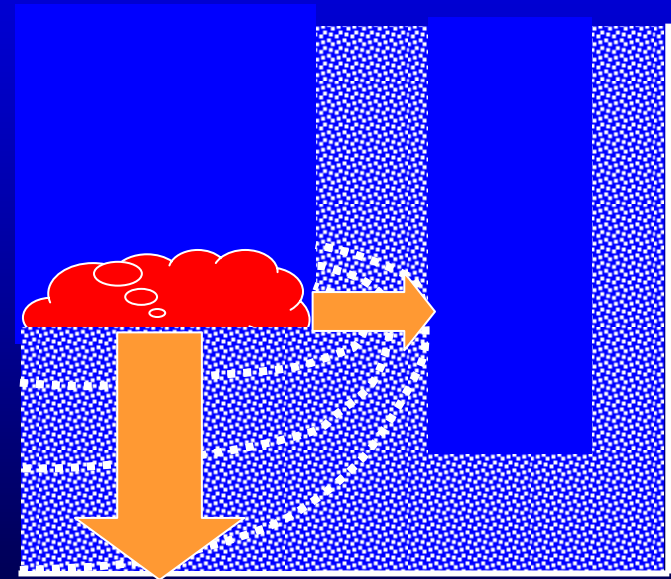
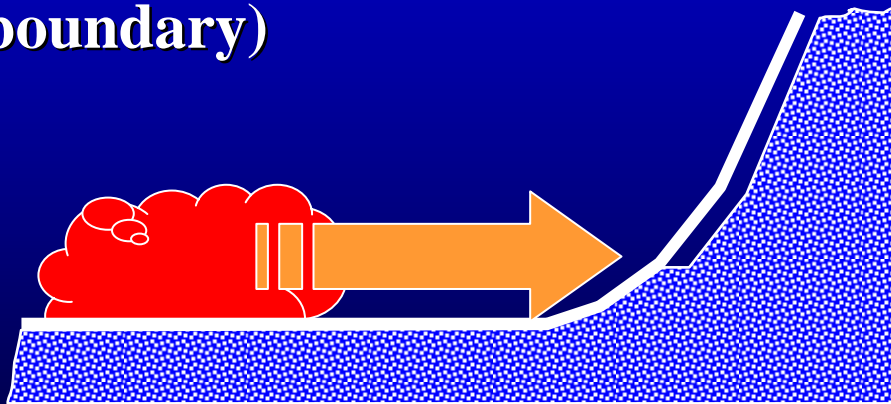
Creep

- Typically only a concern for containment designs with constrained steel shells or liners
 - Free-standing steel shell with penetration constraints
 - Accident scenarios with elevated temperatures for long periods of time



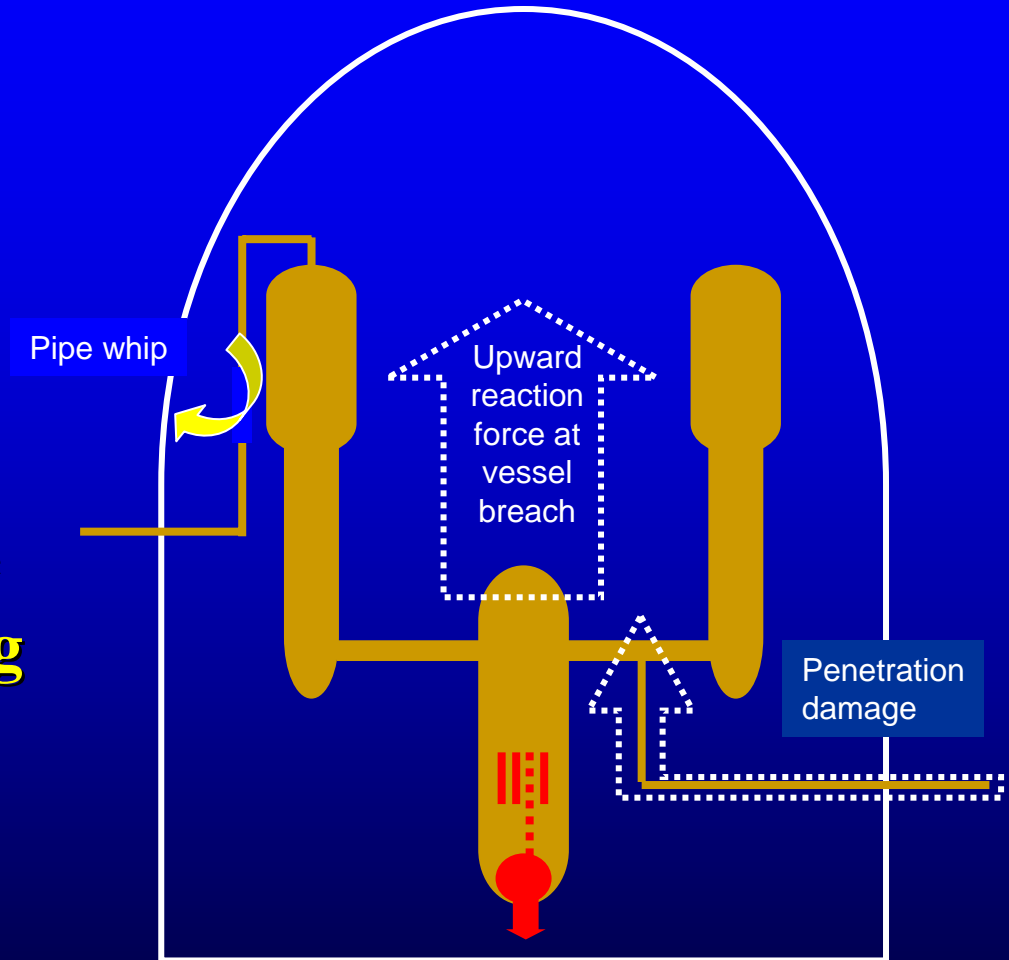
Corium-concrete Interaction

- Aggressive ablation of concrete basemat can lead to penetration
 - Usually subterranean
- Debris spreading on containment floor may lead to direct contact with steel liner (true pressure boundary)



Blowdown Reaction Forces

- Reaction forces to failure of reactor coolant system pressure (at high pressure)
 - Reactor vessel failure
 - Pipe breaks (initiating event or induced failure)

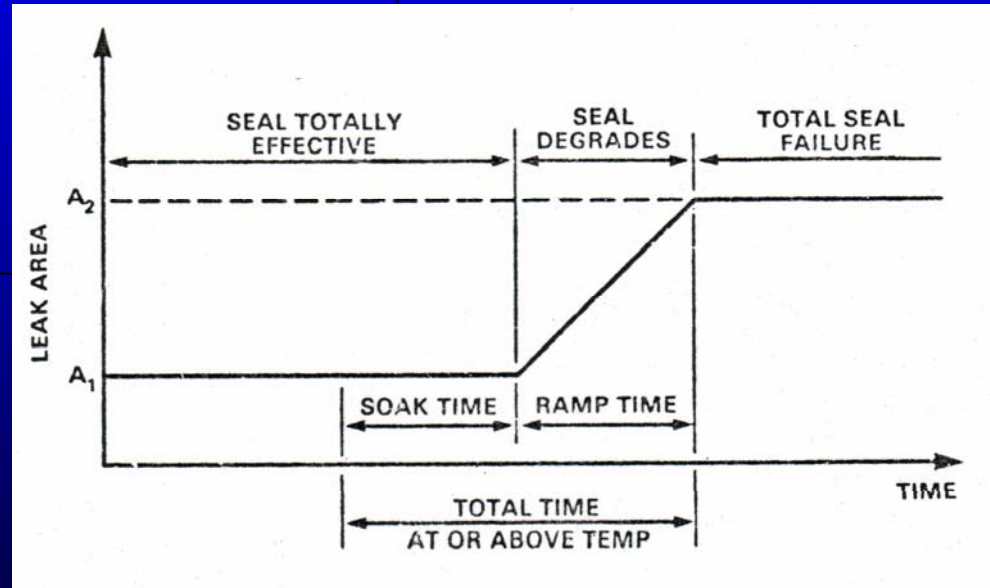
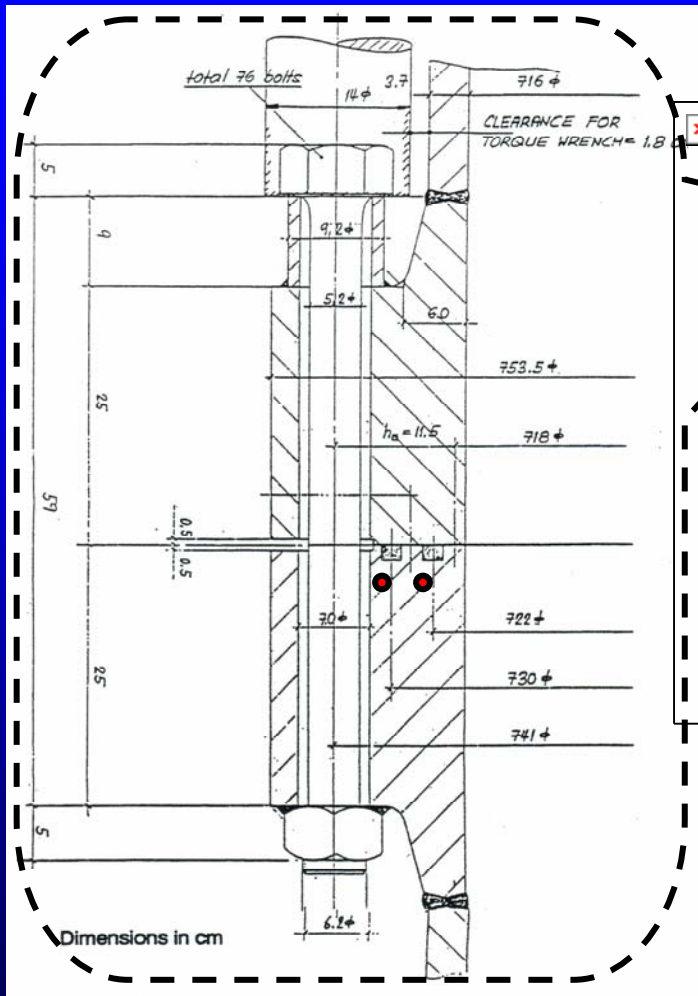


Heating of Pressure Boundary Seals or Penetrations

- **Coupled heat transfer and structural response analysis at pressure boundary seals and penetrations**
 - **Must know local geometry and gasket material properties**
 - **Failure properties tested extensively for typical seal geometries and materials**
-



Example: BWR Drywell Head Seal



Dynamic Loads

- **Impulse loading typically only a concern for:**
 - **Ex-vessel steam explosions (submerged structure)**
 - **Hydrogen detonations**
- **Requires realistic fluid-structure interaction model**

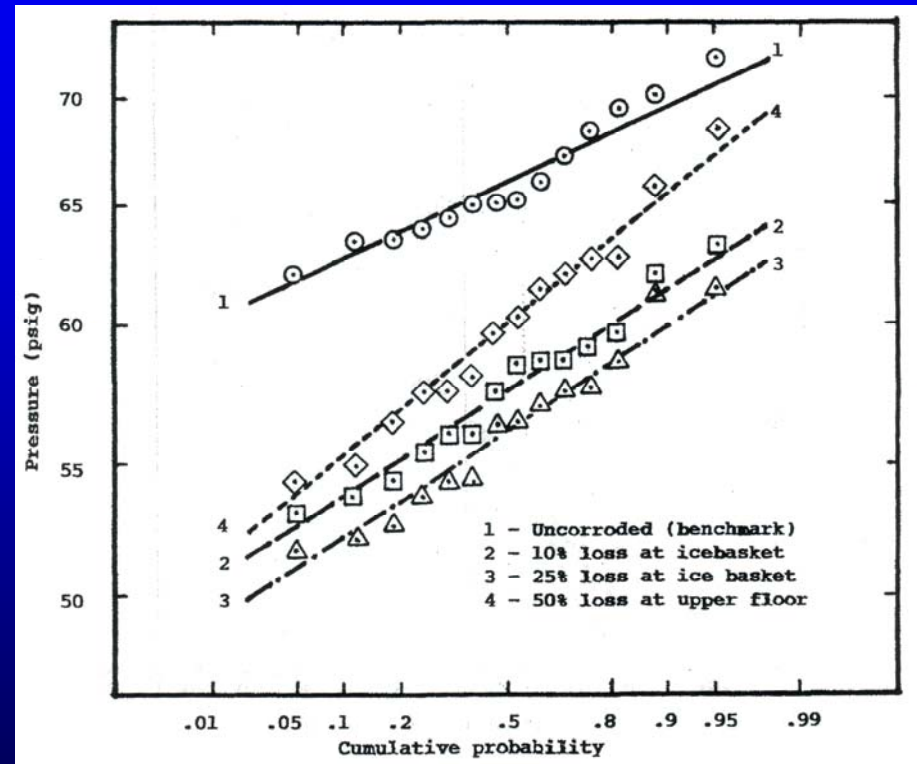


Older Containments

- the effects of aging structures -

Steel Pressure Boundary Corrosion

- Corrosion of steel liners has been reported in several reactor containments with loss of shell thickness as large as 50%.
- Locations vary
- Degradation has been observed in nearly all types of containment designs.



[Ref: NUREG/CR-6631]



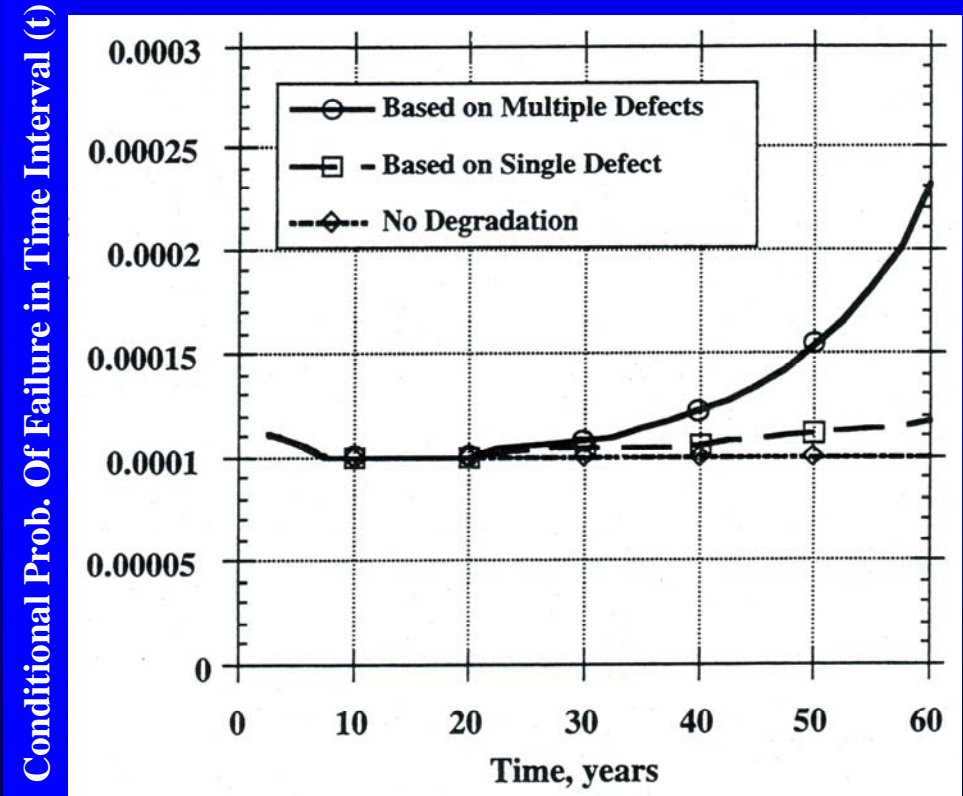
Older Containments

- the effects of aging structures -

Concrete Structure Degradation

- Chemical attack due to sustained exposure to
 - Water in subterranean areas
 - Chemical/oil spills on floors or slabs
- Thermal cycling
- Fatigue/vibration
 - Liner anchors
 - Equipment supports

Concrete wall in flexure and compression



[Ref: NUREG/CR-6424]

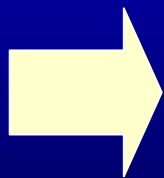


Older Containments

- the effects of aging structures (2) -

Closure gaskets & penetration seals

- **Hardening of organic seal materials**
- **Degradation/cracking of organic and ceramic electrical penetration assemblies**
- **Intergranular stress corrosion of expansion bellows**



Leaks of this type have been detected during periodic containment leak rate testing. Reduced capacity at high-temperatures would be undetected.



Older Containments

- the effects of aging components -

Containment isolation (CI)

- ~80% of CI-component failures reported in NPRDS between 1988-1993 are aging related [Ref: NUREG/CR-6339]
 - Most were not safety-significant
 - Valves and valve-operator failures dominate
 - Combination of long-term environmental stresses and operation/testing stresses
 - Large fraction (~65%) of electric-power operator failures were detected during testing
 - Roughly half of pneumatic operator failures were detected during testing (others during routine maintenance)
-



Closing Comments

- **Evaluation of potential failure modes must be plant-specific.**
 - **Rigorous engineering analysis needed to define realistic containment failure criteria**
 - **Analysis should be based on an as-found condition assessment; not design conditions**
 - **Current assessment of structure conditions**
 - **Current data on isolation system performance**
-

